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RBEB290-P0001-101-12
Job Sheet 195666



Part No: RBEB290-P0001-101-12

Job Qty: 2 pcs

Part Name: Adapter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 6/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEB290-P0001-101Rev A IPP Rev. A 19.05.28 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S192514



Part: RBEB290 - P0001 - 101 - 12

Job No: 195666

Serial No/Batch: S192514

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 06/21/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	6/7/19		0.00	0.13	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	6/7/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 JUN 21 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	6/7/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - SA	2 pcs	6/7/19		0.00	0.00	QC 21 - SA - 21		DAS 21 JUN 21 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 100 - Assemble as per DWG. See note 7.
 Descriptions:

GA140B

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
52 140B 91732A782	18-8 SS Helical Insert M6 X 1 mm X 12 mm Long	4 Ea (2 ea)	100-Small Fab - 1	5185550
RBEB290-P0001-101-5	Adapter	2 pcs (1 ea)	100-Small Fab - 1	5186296

Job Allocations

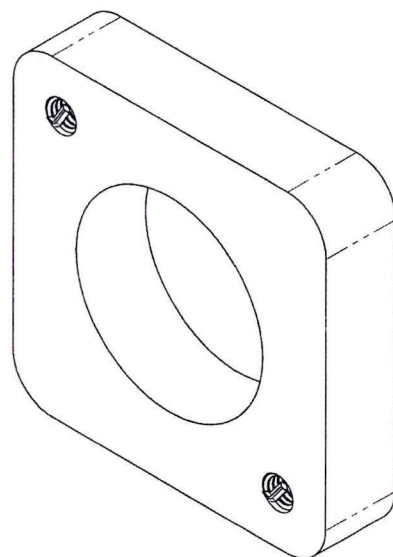
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	91732A782	4	0	0
	RBEB290-P0001-101-5	2	0	0

Part Specifications

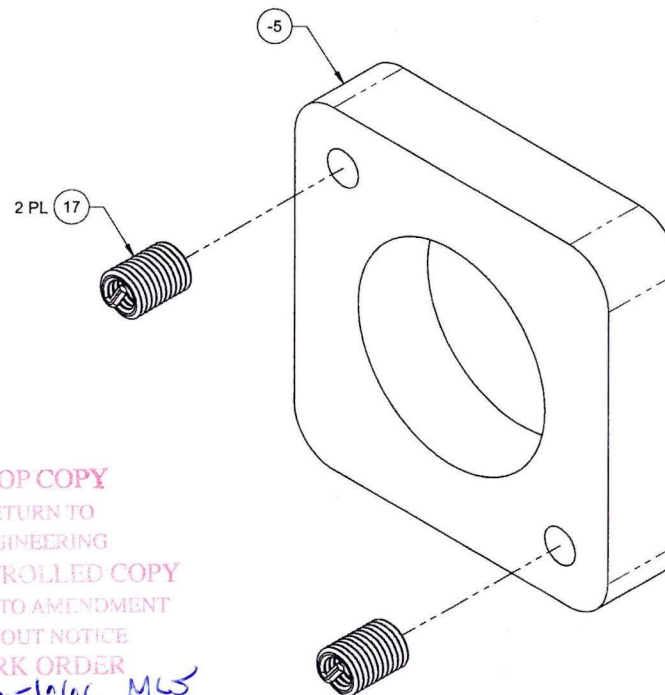
Specifications could not be found.

Plex 5/29/19 11:06 AM Dart.lajeunesse.marie

ITEM #	QTY	PART #	PART TITLE
-5	1	RBEB290-P0001-101-5	ADAPTER
17	2	McMaster#91732A782 OR EQUIV.	18-8 SS HELICAL INSERT M6 X 1 mm X 12 mm LG.



RBEB290-P0001-101-12 ADAPTER ASSEMBLY



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 195666 MLS
190529

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. A SHEET 5 OF 9 SCALE NTS COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
DRAWN	KPT	
CHECKED	KPT	
MFG. APPR.		
APPROVED		TOOL PART # RBEB290-P0001-101 TITLE ALIGNMENT TOOL
DATE 27/05/2019		

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :			MRB (QSI042)
Description Work Order Deviation		Disposition			Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
		Other/Details:			